

Date: Monday, 22/09/2008 10:13:33 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CONSOLE SIDE LH (206 HI-SLOPE)		
Job Number	: 42144		Part Number	: D26021		
Estimate Number	: 11000		Drawing Number	: D2602 REV B		
P.O. Number	:		Project Number	: N/A		
This Issue	22/09/2008	S.O. No.	Drawing Revision	: B		
Prsht Rev.	: NC		Material	:		
First Issue	22/09/2008	Type	Due Date	06/10/2008	Qty:	8
Previous Run	: 33906		Um:	Each		
Written By	:					
Checked & Approved By	: <u>Jul 08.9.22</u>					
Comment	: Est. D 04.02.25 Reformat KJ/RF Note: Issue with part number D2602-2 Est Rev:E Now On Waterjet 07-03-22 JLM Est Rev:F RevB as per dwg ECN1059 DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s) 2024-T3 .040 sheet Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch <u>107461</u> <u>13 8-9-22</u>
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2602 *****Same Cutting File for -1 & -2 ***** Dwg Rev: <u>B</u> <u>13 8-9-22</u> Prog Rev: <u>B</u> 2-Deburr if necessary <u>13 8-9-22</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>13 8-9-22</u>
4.0	QC8	SECOND CHECK Comment: SECOND CHECK <u>08/09/08</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 22/09/2008 10:13:34 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONSOLE SIDE LH (206 HI-SLOPE)

Job Number: 42144

Part Number: D26021

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

- 1-Deburr if necessary
- 2-Form as per Dwg D2602

SB

08/10/07

(B)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

So 8/10/07 (X8)

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



(8X)

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M 08/10/07

08/10/07

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



u



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-10-07

(X8)

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 175

SB 08/10/08 (X8)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/08 (X8)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.10.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	4244
Description: Console Side LH/RH	Part Number:	D2602-1/-2
Inspection Dwg: D2602	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: <u>8-9-22</u>	Date: <u>08/09/22</u>	Date:

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	FF

